## XZR250

## Oxygen Analyzer

A compact zirconium-oxide analyzer to measure percentage level (0-25\%) oxygen in combustion processes. The probe is manufactured from 316 stainless steel and can handle sample temperatures up to $700^{\circ} \mathrm{C}$ with an insertion length of 435 mm . The sample is extracted to the sensor chamber and returned to the flue via the Pitot effect, so there is no need for instrument air. The analyzer uses our micro ion pump sensor (MIPS) technology and operates without the need for an air reference.


## Highlights

- Measures $0-25 \% \mathrm{O}_{2}$ in Flue Gas
- Sample temperature up to $+700^{\circ} \mathrm{C}$
- Barometric pressure and tempture sensors included
- MODBUS as standard
- Single or Dual 4-20 mA outputs
- 2 off user configurable relays
- Easy to swap sensor, requiring no special tools
- Sensor exchange program
- Total weight is less than 5 kg


## Applications

- Combustion control of boilers fueled by natural gas, light oil, diesel and biomass.


## Technical Specifications

| Performance |  |
| :--- | :--- |
| Measurement technology | Zirconium Oxide |
| Gas | $0 \times y$ gen |
| Measurement range | $0.1-25 \%$ |
| Output resolution | $0.01 \mathrm{~V}, 0.01 \mathrm{~mA}$ or $0.01 \% \mathrm{O}_{2}$ |
| Accuracy (0.1-25\% ) | $<0.25 \% \mathrm{O}_{2}$ |
| Response time (T90) | $<15$ seconds |
| Repeatability | $<0.25 \%$ |
| Sample Flow Effect | $\pm 0.5 \%$ of full scale |
| Sample cell temperature | $+700^{\circ} \mathrm{C}\left(1292^{\circ} \mathrm{F}\right)$ |
| Thermocouple | $\mathrm{K}-\mathrm{Type}$ |
| Display | $16 \mathrm{Character} 2 Line,$, with backlight |
| Electrical I nput/ Output |  |
| Power supply | $24 \mathrm{~V} \mathrm{DC}, \pm 10 \% ~(l i m i t e d ~ p o w e r ~ s o u r c e) ~$ |

## Operating Conditions

| Ambient temperature | -20 to $+55^{\circ} \mathrm{C}\left(-4\right.$ to $\left.+131^{\circ} \mathrm{F}\right)$ |
| :--- | :--- |
| Ambient Relative Humidity | $0-95 \% \mathrm{RH}$ |
| Background gas | Combustion gas from natural gas, biogas or oil |
| Sample gas temperature** | $+700^{\circ} \mathrm{C}\left(1292^{\circ} \mathrm{F}\right)$ |
| Sample pressure | $260-1260 \mathrm{mbar}$ Absolute |

## Mechanical Specifications

| Warm Up time | $<90$ seconds |
| :--- | :--- |
| Stabilization time | $<5$ minutes |
| Dimensions | $130 \times 120 \times 150 \mathrm{~mm}(\mathrm{~h} \times \mathrm{w} \times \mathrm{d})$ excluding <br> probe |
| Probe dimensions | Nominally 50 mm OD with 435 mm insertion <br> length |
| Weight: Head | $1.6 \mathrm{~kg}(3.5 \mathrm{lbs})$ |
| Weight: Probe | 2.9 kg (Stainless steel: 435mm) (6.4lbs) |
| Wetted materials | Stainless steel, Macor ${ }^{\circledR}$, aluminum, platinum <br> \& PTFE |
| Process connection | $2 " 150 \mathrm{lbs}$ ANSI flange |
| Ingress protection | IP65 |
| Housing material | Painted aluminium |

Warning: Sensor gets hot $\left(250^{\circ} \mathrm{C}\right)$ allow to cool and do not touch without PPE!
*Temperature and pressure are displayed on the main screen but can also be output via the MODBUS or the second mA output can be configured to either of these parameters.
**Temporary excursions up to $750^{\circ} \mathrm{C}$ for 30 minutes will not damage the probe.

## Dimensions



Dimensions in mm unless otherwise stated.


Flange profile to match ANSI Class 150 lb.
Nominal pipe size $2^{\prime \prime}$
External diameter 152.40 (6.000")
PCD 120.65 (4.750")
Flange thickness $\quad 8.00$ ( $0.315^{\prime \prime}$ )
No. of holes 4
Bolt hole diameter 19.05 ( $0.750^{\prime \prime}$ )

NOTE: The flange is NOT pressure retaining.

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Michell Instruments adopts a continuous development programme which sometimes necessitates specification changes without notice.
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